

**In the Claims:**

Claim 1 (Cancelled).

2. (Currently Amended) A method for manufacturing of a rotary cutting die, ~~wherein a cylinder 1 on which comprising:~~

~~fixing an upper plywood sheet 3 or a lower plywood sheet 2 is fixed and which is turned on a cylinder;~~

~~turning the cylinder around the Y axis; and~~

~~cutting a groove in the upper plywood sheet or the lower plywood sheet using the cylinder and a router 4 which is traveled travels along the X axis perpendicular to the cylinder 1 and along the Z axis vertical to the cylinder 1 are used to cut a groove in the upper plywood 3 or the lower plywood 2; and~~

~~bonding the upper plywood sheet 3 and the lower plywood sheet 2 are bonded to each other.~~

3. (Currently Amended) A method for manufacturing of a rotary cutting die, comprising the steps of:

~~placing nine veneers 3† each having a thickness of approx. approximately 1 mm that and which are coated with adhesive on a cylinder 1;~~

~~covering the nine veneers 3† with a silicone rubber sheet 6;~~

~~by means of a vacuum pump 16, evacuating the air between the cylinder 1 and the silicone rubber sheet 6 using a vacuum pump to force the nine veneers 3† to be wrapped around the outside surface of the cylinder 1; and~~

~~solidifying the adhesive;~~

~~after the solidification by the above step of the adhesive, removing the silicone rubber sheet 6; and~~

~~using a router 4 to cut a 4-point-wide (1.4-mm-wide) 1.4 mm wide groove in a lower plywood sheet 2 for allowing a steel rule 5 to be inserted thereinto;~~

placing an additional four veneers 3† which are coated with adhesive on said lower plywood sheet 2;

covering the four veneers 3† and the lower plywood sheet 2 with the silicone rubber sheet 6;

~~by means of a vacuum pump 16~~, evacuating the air between the cylinder † and the silicone rubber sheet 6 using the vacuum pump to force the four veneers 3† to be wrapped around the outside surface of the lower plywood sheet 2; and

solidifying the adhesive of the additional four veneers; and

after the solidification ~~by the above step of the adhesive of the additional four veneers~~, removing the silicone rubber sheet 6; and

using the router 4 to cut a ~~4-point-wide (1.4-mm-wide)~~ 1.4 mm wide groove in the an upper plywood sheet 3 for allowing the steel rule 5 to be inserted thereinto.

4. (Currently Amended) A method for manufacturing of a rotary cutting die, comprising the steps of:

placing nine veneers 3† each having a thickness of approx. approximately 1 mm that and which are coated with adhesive on the top side thereof on a cylinder, † (a the ninth veneer 3† not being not coated with adhesive);

on the nine veneers 3†, placing four veneers 3† each having a thickness of approx. approximately 1 mm that and which are coated with adhesive on the top side thereof, (a the fourth veneer 3† not being not coated with adhesive);

covering the four veneers 3† and the nine veneers 3† with a silicone rubber sheet 6;

~~by means of a vacuum pump 16~~, evacuating the air between the cylinder † and the silicone rubber sheet 6 using a vacuum pump to force the veneers 3† to be wrapped around the outside surface of the cylinder †; and

solidifying the adhesive;

after the solidification ~~by the above step of the adhesive~~, removing said silicone rubber sheet 6;

removing an upper plywood sheet 3, with in which said four veneers 3† are laminated; and using a router 4 to cut a 4-point-wide (1.4-mm-wide) 1.4 mm wide groove in a lower plywood sheet 2 of said nine veneers 3† for allowing a steel rule 5 to be inserted thereinto; and replacing said upper plywood sheet 3, with in which four veneers 3† are laminated, and which has been temporarily removed from the cylinder †, on said lower plywood sheet 2; and using the router 4 to cut a 4-point-wide (1.4-mm-wide) 1.4 mm wide groove in the upper plywood sheet 3 for allowing the steel rule 5 to be inserted thereinto.

Claims 5-13 (Cancelled).